

# MODELS- 2030 Series



## All stainless steel construction Chemical Seal Pressure Gauges

### APPLICATIONS

Diaphragm seal gauges commonly known as "chemical seal" gauges are designed and recommended to isolate the measuring system of a pressure gauge from corrosive, pasty or dangerous fluid depending on the viscosity, pressure, temperature, solidification of a particular process medium.

*Dry, Liquid Fillable or Pre-Filled. VIBRAGAUGE® Option also available. VIBRAGAUGE® for Dampening of vibration & pulsation without liquid filling. With liquid-filled case for applications with high dynamic Pressure pulsations or vibration.*

### STANDARD SPECIFICATION

Petro-Chemical Diaphragm Seal Gauge (Weatherproof Construction to IP66)

#### Sizes

63, 100 and 150 mm

#### Case/ Bezel

304 Stainless Steel (316 Stainless Steel can be supplied on request)

#### Socket & Bourdon Tube

316 Stainless Steel

#### Movement

Stainless Steel Construction

#### Blowout Protection

S1 Blow-out device (FSP Option S3 Baffle wall with blow-out backplate)

#### Dial

White Anodised Aluminium (Black Printing)

#### Pointer

Black Aluminium

#### Window

Sheet Glass

#### Traceability

All instruments are individually calibrated and have an unique Serial Number.

#### Certification available on request

- Certificate of Conformity Traceable to National Standards
- Group Certification (Pressure Test Calibration Statement)
- Point to Point Test Certificate
- BS EN 10204 3.1 Material Certification

#### Safety

All units are manufactured to comply with EN 837-1, S1 (or S3 option) specification and other regulatory standards including PED 2014/68/EU.

#### Installation instructions

Refer to EN 837-2 and our [Guidance On Use of Equipment](#) data sheet.

#### Accuracy class

ACCURACY CLASS EN837-1 (Optional Consult Sales)			
	0 - 100 bar	>100 - 420 bar	>420 - 700 bar *
63mm	2.5	2.5	2.5
100mm	1.6 (1.0)	1.6 (1.0)	1.6
150mm	1.6 (1.0)	1.6 (1.0)	1.6

Options: 2% on 63mm, 1.5% on 100 & 150mm (Consult Sales)

#### Scale Range

Vacuum / Compound to -1 to 0 to -1 to 24 bar (Where applicable)

Standard 0 to 700 bar (\* Rated to 1000 bar, Material dependant)

Or other equivalent units of pressure or vacuum

PED 2014/68/EU, GAS Group.1 <1000 bar,

#### Operating Temperature Range EN837

-20° to 60°C (-4°F to 140°F)

Options for lower/higher operating ranges (Contact Sales)

#### Temperature Error

Additional error when temperature changes from reference

Temperature of 20°C (68°F) ±0.4% for every 10°C (18°F) rising or Falling % of span

**Note: Cooling syphon recommended between diaphragm chamber and gauge for process temperatures above 60°C**

Model-2032



See Page-2 for Dimension, Page-3 for Fill fluids and Available materials

#### Optional Extras

- Micro adjustable pointer /Black finish
- Optional dial materials & Custom markings
- ISO 15156 / NACE MR-01-75 wetted parts
- Spiral wound Armoured capillary (remote mounted)
- Laminated safety glass / Perspex window
- Orifice Restrictor Screw (standard Ø0.9mm, Ø0.4mm on request)
- Customer logo printed on dial
- Liquid filled / Suitable for liquid filling
- Nitelitegage® (See data sheet)
- Vibragaugage® (See data sheet)
- Snubbagaugage® (See data sheet)
- Fitted with electrical contacts (See data sheet)
- Gauge overpressure up to 130% of FSD
- Full Safety Pattern Gauge construction

Further options on request

#### Available with a wide range of accessories

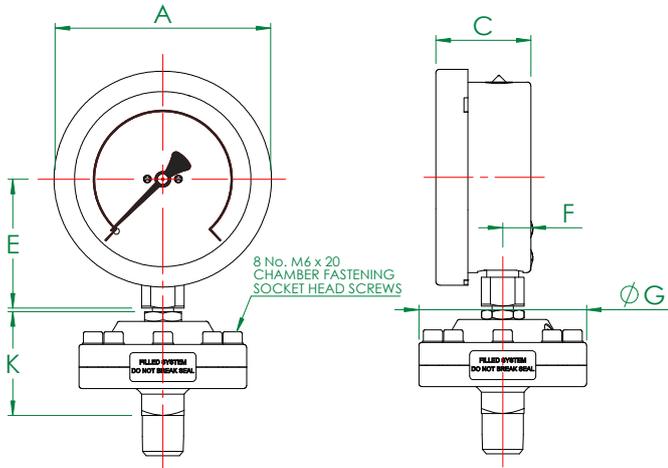
Interposed: Syphons, Snubbers, Overrange gauge protectors.

Additional: Swivel Adaptors, Valves, Manifolds etc ensures that STEWARTS can provide you with the right product to suit any individual application or requirement.

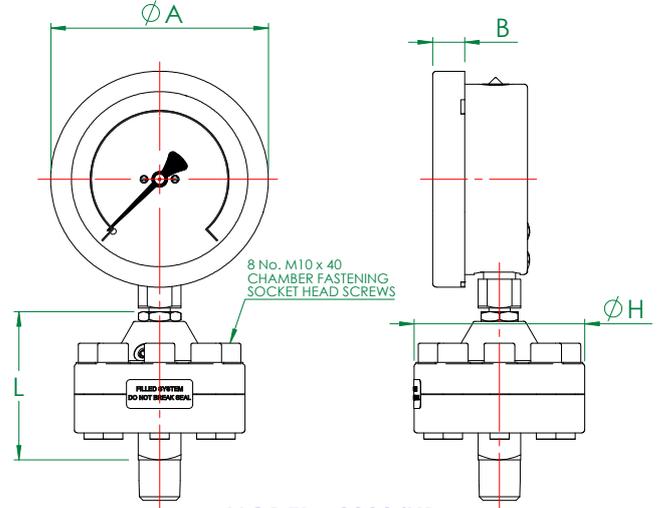
Ordering Parameters, Please state the following: SIZE, MODEL NO, SCALE RANGE, CONNECTION, PRESSURE MEDIUM & OPTIONAL EXTRAS

# MODELS- 2030 Series

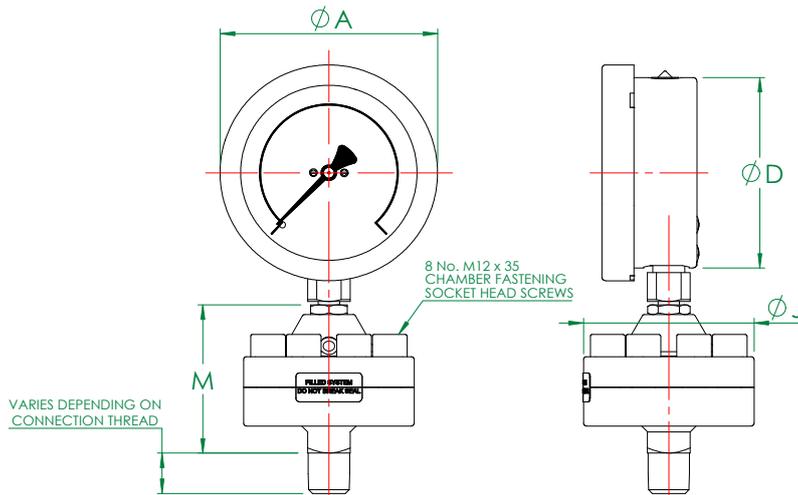
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**MODEL - 2032**  
Direct Mount - Rated to 100 Bar



**MODEL - 2032/HP**  
Direct Mount - Rated to 420 Bar



**MODEL - 2032/VHP**  
Direct Mount - Rated to 700 Bar

Note: \* Rated to 1000 bar Material dependant.

General Arrangement Dimensions in mm, tol' ± 1mm													
Dialø	Dim	A	B	C	D	E	F	G	H	J	K	L	M
2.5" (63mm)		68.4	11	31.5	62	41.8	9.5	86.5	88	88	53.9	77	77
SP 2.5" (63mm)		68.4	11	42.5	62	41.8	20.4						
4" (100mm)		112.2	16.5	48	99	66.9	14.5						
SP 4" (100mm)		112.2	16.5	65.2	99	66.9	28.7						
6" (150mm)		161.7	18.5	49.5	148	92.1	15.2						
SP 6" (150mm)		161.7	18.5	65.7	148	92.1	28.7						

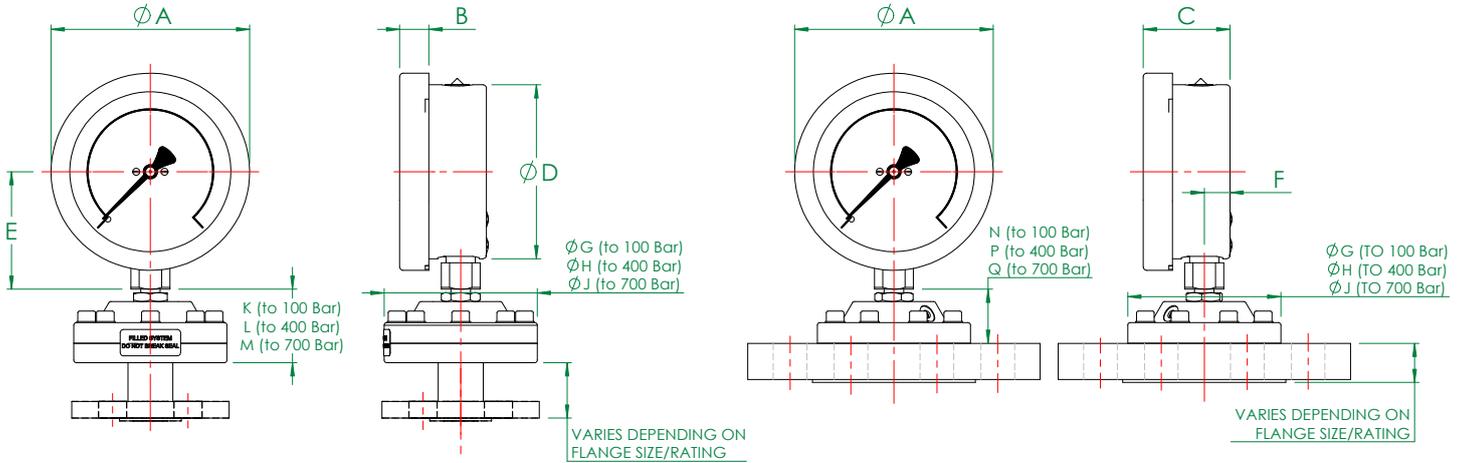
**STEWART-BUCHANAN GAUGES LTD**

Sales Office & Manufacturing Facility - 7 Garrel Road, Burnside Industrial Estate, Kilsyth, Glasgow G65 9JX, SCOTLAND  
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# MODELS- 2030 Series

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**MODEL - 2033/F (below DN50/2")**  
**Flange Mounted - Rated as Flange to**  
**Maximum seal/chamber ratings**

**MODEL - 2033/F ( DN50/2" & above )**  
**Flange Mounted - Rated as Flange to**  
**Maximum seal/chamber ratings**

General Arrangement Dimensions in mm, tol' ± 1mm																
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	
2.5" (63mm)	68.4	11	31.5	62	41.8	9.5	86.5	88	88	39.8	63	63	28.9	43	43	
SP 2.5" (63mm)	68.4	11	42.5	62	41.8	20.4										
4" (100mm)	112.2	16.5	48	99	66.9	14.5										
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## Materials and Fill Fluids

Available Materials	Diaphragm	Lower Housing
Carbon Steel	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
316 St.St	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
MONEL® 400	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
HASTELLOY® C276	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
HASTELLOY® C22	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
INCONEL® 625 *	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
INCOLOY® 825	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
TITANIUM Gr2	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
DUPLEX S31803 *	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<b>SUPER DUPLEX S32750 *</b>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
6% Moly S31254	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Tantalum	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
PTFE (Protection)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
PVDF (Protection)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

SBG Code	Application	Fill Fluids	Temperature Range
1	Vacuum or Compound	Silicone DC 704 / CVC-4	0 to 250°C
8	Vacuum or Compound	Vegetable / Rapeseed Oil	0 to 100°C
14	Vacuum or Compound Low Temperature (PFPE)	FOMBLIN® Y L-VAC 06/6	-50 to 80°C
2	Standard	Silicone 200/100	-40 to 200°C
13	Standard	Silicone 200/20	-50 to 240°C
15	Standard	Silicone 200/5	-70 to 130°C
4	Low Temperature	Fluorinert™ FC-77	-100 to 90°C
3	High Temperature	Silicone DC 550	-40 to 315°C
9	High Temperature	Octoil	315 to 400°C
12	High Temperature	SYLTHERM 800	-40 to 200°C
5	Oxygen & Chlorine (PFPE)	Galden® D05 PFPE	-40 to 140°C
11	Oxygen & Chlorine (PFPE)	Halocarbon 6.3	-40 to 180°C
2	High Pressure	Silicone 200/100	-20 to 160°C
6	Food Industry (FDA)	NEOBEE® M-20	-20 to 150°C
7	Food Industry (FDA)	Medicinal paraffin	-20 to 150°C
10	Food Industry (FDA)	Pure Glycerine	0 to 120°C

*Other fill fluids available*

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As well as the standard “threaded” direct mounting and “flanged” range of filled system gauge assemblies, STEWARTS also manufacture chemical seal chambers for use in the dairy, food and pharmaceutical industries. Our range includes, but is not limited to, mounting forms compatible with various hygienic and sanitary type connections to BS4825, including IDF, ISS, RJT and tri-clamp fittings (see images below for examples). Also available, for use with our full chemical seal range; giving increased gauge mounting options, is the option of filled armoured flexible capillary (between the top section of the filled chamber and gauge) at a length specified by the customer- contact SBG sales department for details.

MODEL 2034 – Hygienic “Tri-Clover”  
Clamp Fitting



MODEL 2035 – Hygienic RJT  
Nut Fitting



MODEL 2032 (Z) – Surface Mount  
Gauge with Capillary



Note:- fixing clamp not supplied with model 2034; included for illustration purposes only and elbow section not supplied with model 2035, nut supplied assembled over chamber.

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