## Mechanical Temperature Measurement



## **Measuring Principles Temperature**

## **Bimetallic Dial Thermometer**

The measuring element consists of two metal tapes welded together. The tapes having different coefficients of thermal expansion. The coiled measuring element is fixed at the end of the stem; the other side being connected to the pointer axle. The bimetal stretches or bends itself in case of change in temperature, causing the coiled element into a turning movement. This movement is proportional to the change in temperature and is indicated on a dial. Bimetal dial thermometers are used for temperatures from -50 Deg.c up to + 500 Deg.c. Accuracy is +/- 1.6% of full scale deflection.

## **Gas-filled Dial Thermometers**

The measuring principle is based on the volumetric temperature expansion of the gas filling in the measuring element. The measuring element is firmly connected by a capillary tube with a measuring spring. The spring transfers the expansion of the gas filling by a movement on a dial. Gas-filled dial thermometers are used for temperatures from -80 Deg.c. to + 600 Deg.c. Accuracy is +/- 1% of full scale deflection. Gas-filled dial thermometers can be supplied with an extension line between measuring element and measuring spring of up to 100 m length.